	TM Title:		W1822 Product Specification						
S synerz	ine Document #:	02-100	02-1006 Rev # :		002				
	Status:	ACTIV	ACTIVE Date Issued		01/05/2024				
Product Identifiers									
Product Name: 2,6,6-TRIMETHYL-1-CYCLOHEXENE-1-ACETALDEHYDE									
Synerzine Item # W1	822 CAS #	472	472-66-2		FEMA # 3474				
Material Properties									
Molecular Formula	C11H18O	1 [Flash Point (°F, CC)		191				
Molecular Weight	166.3		Boiling Point		50°C/0.4mm				
Shelf Life (days)	730		Physical State		Liquid				
Solubility	Insoluble in water; soluble in alcohols.								
Storage and Stability	Store in fully closed container in cool (~20°C) dry place.								
Handling Precautions	Avoid contact of eyes and skin. In case of contact, flush copiously with water. Keep away from heat and flame.								

Specified Critical Limits

Critical Property	Test Method	UOM	Lower Limit	Upper Limit
Color	Visual Analysis	None	Water-white	Pale yellow
Odor	Organoleptic Analysis	None	Camphoreous, woody, fruity	
Chemical Purity	Gas Chromatography	%	92.0%	100.0%
Density	Density Analysis	g/cm³ @ 20°C	0.940	0.960
Refractive Index	Refractometric Analysis	nD20	1.480	1.487

Notes

Also known as beta homocyclocitral.

Secondary Components:

2-3% beta cyclocitral

0.5-1% beta ionone

2-4% methyl beta-homocyclogeranate

0.6-1% ethyl beta-homocyclogeranate

This specification was generated electronically, and is therefore unsigned.

Synerzine

Quality Control Dept.

Date Printed: 2/6/2024